

## PRODUCT DESCRIPTION

VC Offshore combines superior antifouling performance with a supersmooth low friction surface for the performance conscious boater. VC Offshore is further enhanced by the addition of Teflon®. Teflon not only helps reduce drag but also makes it easier to wet sand and burnish to make it even smoother.

\* For use on fiberglass, wood and primed underwater metals (except aluminum)

\* Can be used in fresh, salt and brackish waters

## PRODUCT INFORMATION

<b>Colour</b>	V116-Blue, V117-Red, V118-Black
<b>Finish</b>	Matte
<b>Specific Gravity</b>	1.781
<b>Volume Solids</b>	40%
<b>Typical Shelf Life</b>	3 yrs
<b>VOC (As Supplied)</b>	515 g/lit
<b>Unit Size</b>	1 US Quart 1 US Gallon

## DRYING/OVERCOATING INFORMATION

### Drying

	50°F	73°F	95°F
Touch Dry [ISO]	3hrs	2hrs	1hrs
Immersion	16hrs	12hrs	8hrs

**Note:**Maximum Immersion Times are as follows: 10-35°C/50-95°F - 60 days

### Overcoating Substrate Temperature

Overcoated By	50°F		73°F		95°F		Min	Max
	Min	Max	Min	Max	Min	Max		
VC Offshore	12hrs	-	6hrs	-	4hrs	-		

## APPLICATION AND USE

### Preparation

**BARE FIBERGLASS:** Begin by scrubbing well using soap and water and a stiff brush. Rinse with fresh water. Sand with 80 grade (grit) paper. Remove sanding residue. Wipe with Fiberglass Solvent Wash 202.

**BARE WOOD:** Sand with 80 grade (grit) paper. Clean with Special Thinner 216. Apply 1st coat thinned 10% with Viny-Lux® Solvent 355.

**BARE METAL:** Sandblast and apply 4-5 coats of Interprotect® 2000E/2001E. If blasting is not possible (or if more than 2 hours has passed since blasting) sand or grind with coarse emery cloth and apply Viny-Lux® Primewash 353/354 prior to Interprotect 2000E/2001E or Interprotect 3000/3001.

**EPOXY COATED WOOD:** Prime with Interprotect 2000E/2001E.

**PREVIOUSLY PAINTED SURFACES:** Remove, unless it is vinyl based. Scrape and sand old vinyl coatings which are not adhering, clean and dry surface. Remove antifouling paint in poor condition with Interstrip Semi-Paste 299E.

<b>Method</b>	Apply 3 coats of VC Offshore. BURNISHING: After the final coat of VC Offshore has cured, wet sand with 400 grade (grit) paper, removing any imperfections in the coat. Burnish with fine bronze wool until a shiny, super smooth finish is obtained. Apply an extra coat if wet sanding or burnishing.
<b>Hints</b>	<b>Thinner</b> Viny-Lux® Solvent 355 <b>Cleaner</b> Bare Fiberglass - Fiberglass Solvent Wash 202. Bare Wood - Special Thinner 216. <b>Conventional Spray</b> Pressure Pot: Pressure: 3.44-4.08 bar/50-60 psi (gun pressure), pot pressure 10-15 psi. Tip Size: 1.8-2.2 mm/70-85 thou. Spraying of antifouling paints is prohibited in Canada. <b>Other</b> Do not apply thin coats.
<b>Some Important Points</b>	Do not apply VC Offshore in thin coats as this will lead to a rougher surface and additional sanding. It may also lead to premature fouling. Product temperature should be minimum 10°C/50°F and maximum 29°C/85°F. Ambient temperature should be minimum 10°C/50°F and maximum 29°C/85°F. Substrate temperature should be minimum 10°C/50°F and maximum 29°C/85°F.
<b>Compatibility/Substrates</b>	Apply to clean, dry, properly prepared surfaces only. Bare surfaces must be sanded. Do not apply VC Offshore over non-vinyl antifouling paints. Do not apply VC Offshore over aluminum. Do not use on aluminum boats, outdrives or outboards without proper barrier coats.  VC Offshore with Teflon® can only be applied over VC Offshore that is manufactured in North America or Baltoplate. It is not compatible with VC Offshore with Teflon® that is manufactured in Europe or Australia.
<b>Number of Coats</b>	3 coats Bare Wood: 4 coats (first thinned)
<b>Coverage</b>	(Theoretical) - 300 (ft <sup>2</sup> /Gal) by brush
<b>Recommended DFT</b>	2.0 mils dry
<b>Recommended WFT</b>	5.0 mils wet
<b>Application Methods</b>	Brush, Roller, Conventional Spray (Pressure Pot)

## TRANSPORTATION, STORAGE AND SAFETY INFORMATION

<b>Storage</b>	<b>TRANSPORTATION:</b> VC Offshore should be kept in securely closed containers during transport and storage. <b>STORAGE:</b> Exposure to air and extremes of temperature should be avoided. For the full shelf life of VC Offshore to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/40°F and 35°C/95°F. Keep out of direct sunlight.
<b>Safety</b>	<b>DISPOSAL:</b> Container Disposal: Triple Rinse (or equivalent). Then offer for recycling or reconditioning, or puncture and dispose of in a sanitary landfill or by other procedures approved by state or local authorities. Pesticide Disposal: Open dumping is prohibited. Pesticide, spray mixture or rinsate that cannot be used or chemically reprocessed should be disposed of according to procedures approved by Federal, state, or local disposal authorities. <b>GENERAL:</b> Read the label safety section for Health and Safety Information, also available from our Technical Help Line. Contains biocides. Antifouling should only be wet sanded. Never dry sand or burn-off old antifouling.
<b>IMPORTANT NOTES</b>	<i>The performance of any marine paint or coating depends on many factors outside the control of International Paint LLC., including surface preparation, proper application, and environmental conditions. Therefore, International Paint LLC. cannot guarantee this product's suitability for your particular purpose or application. IMPLIED WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE AND/OR MERCHANTABILITY ARE EXCEEDED. International Paint Inc. SHALL NOT, UNDER ANY CIRCUMSTANCES, BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES. By purchase of this product, the buyer agrees that the sole exclusive remedy, if any, is limited to the refund of the purchase price or replacement of the product at International Paint LLC. option.</i>  Interlux®, the Akzo Nobel logo and other products mentioned in this publication are trademarks of, or licensed to Akzo Nobel. ©Akzo Nobel 2008. Teflon® is a registered trademark of E.I. du Pont de Nemours and Company used under license by International Paint LLC.

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