



BISON 4000A OWNER'S MANUAL



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# Preface

Thank you for purchasing the BISON 4000A diesel heater (hereinafter referred to as 'the heater'). This manual will attempt to describe the structure, working principle, installation and operation of the heater. For future reference please keep this manual in a safe and convenient place.

## NOTE

- This instruction booklet is subject to revision without notice but the instruction book is in conformity to the purchased product.
- The manual will attempt to answer any and all questions the user may have. If you have and further questions or find anything incorrect within this manual, please contact us directly.
- Please check that the heater is not damaged when first unpacking it and contact the dealer immediately if any problems are found.
- If any problems or faults arise during installation or operation, please contact us directly or any other customer service station authorized by our company. We shall do our best to offer you our full support.

## **Uses and Applications**

The heater works independently from the vehicle's engine, but is best fitted using the vehicle's battery and fuel tank. An auxiliary battery and/or fuel tank can be used if necessary.

The heater will operate under normal conditions in most vehicles from industrial and machinery sectors to leisure craft like yachts and motor homes.

The heater is best used for heating various cabins and compartments, engine preheating and glass defrosting.

It is **not recommended** for constant long-term operation for residential rooms, garages, holiday homes etc.

## NOTE

The most common faults that occur are generally due to poor fuel quality, dirty (or empty) fuel tanks or drops in voltage; particularly in older vehicles like live aboard narrowboats or used, commercial vehicles.

## Safety Information

Follow the installation guidelines carefully to ensure the heater has the appropriate amount of clearance between surfaces, so as not to become a fire hazard, and that the various parts of the heater that get hot, like the exhaust, are not exposed or contaminated by possible fuel and oil.

Sufficient ventilation is required allowing proper airflow to the heater. If the heater is to be installed in a box or compartment, please ensure an air vent is installed for this reason. The air must also be fresh and not contaminated by exhaust fumes or other pollutants. Make sure that the air intakes and exhaust do not get blocked by other objects.

Take care to ensure that the exhaust outlet is installed in a way that prevents fumes from entering the vehicle or are discharged in the direction of the fresh air intake. Ensure the use of heat shields where necessary to avoid fire damage.

If work is to be carried out on or around the heater, turn it off at least an hour before so that it is cool enough to be handled. If necessary, wear safety gloves.

The fuel line must not be routed through the passenger compartment or the driver's cab in any vehicle. Ensure that they are also installed so that the exits are not at risk or in danger of becoming a possible fire hazard.

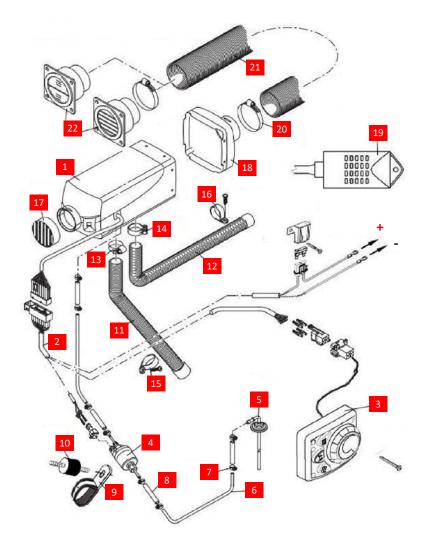
Finally, take care and follow any and all precautions when installing the heater to minimize injuries to yourself and damage to the heater.



# **Technical Specifications**

Heat Output Range		Minimum	Maximum
Heat Output: BTU/hr (kW/hr)		3071 (0.9)	13649 (4.0)
Diesel Fuel Consumption: U.S Gal./hr (L/hr)		0.03 (0.11)	0.13 (0.51)
Electric Power Consumption: Amps (Watts)	12 Volt DC	0.67 (8)	2.83 (40)
	24 Volt DC	0.33 (8)	1.42 (40)
Voltage Operating Range: Volts DC	12 Volt DC	10.5 - 16 with Low and High Voltage Protection	
	24 Volt DC	21 - 32 with Low and High Voltage Protection	
Operating Modes		Automatic Regulation - Adjust	table 41°F to 95°F (5°C to 35°C)
		Constant Heat Output Selection - Adjustable Min. to Max.	
		Air Circulation / Ventilation - No Heat, Fan Only	
Dimensions: LxWxH, Inches (mm)		14.61 x 5.51 x 5.91 (371 x 140 x 150)	
Weight: lbs (kg)		9.92 (4.5)	

## Kit Contents

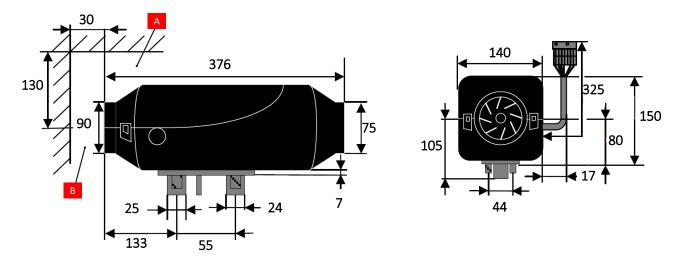


- 1. Main Heater Unit
- 2. Main Wire Harness
- 3. Control Switch / Timer
- 4. Fuel Pump
- 5. Fuel Pick-up Tube
- 6. Fuel Line
- 7. Fuel Line Connector Hose Clip
- 8. Fuel Line Connector
- 9. Fuel Pump Mounting Bracket
- 10. Anti-Vibration Mount
- 11. Air Intake Pipe
- 12. Exhaust Pipe
- 13. Air Intake Pipe Clamp
- 14. Exhaust Pipe Clamp
- 15. Air Intake Pipe Mounting Clamp
- 16. Exhaust Pipe Mounting Clamp
- 17. Grill
- 18. Outlet Cover
- 19. Ambient Temperature Sensor
- (Optional)
- 20. Air Ducting Clamp
- 21. Air Ducting
- 22. Air Ducting Outlets

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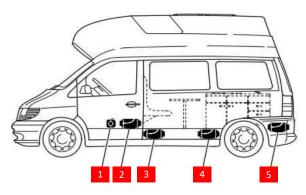
# Dimensions, mm



A. Minimum clearance required for opening lid and dismantling glow pin and E.C.U.B. Minimum clearance required for proper air intake.

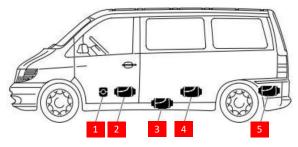
# Installation

## Figure I: Motorhome



- 1. In front of the passenger seat
- 2. Between driver's and passenger's seat
- 3. Under the vehicle's floor
- 4. Under the rear seat
- 5. In rear trunk space

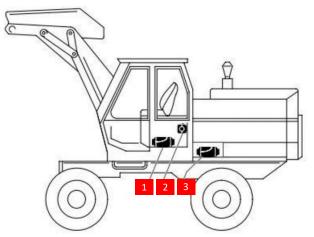
Figure II: Minivan



- 1. In front of the passenger seat
- 2. Between driver's and passenger's seat
- 3. Under the vehicle's floor
- 4. Under the rear seat
- 5. In rear trunk space

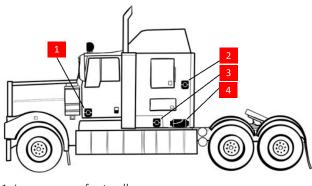


## Figure III: Construction Equipment



- 1. In seat box
- 2. On rear wall
- 3. In a protective case outside

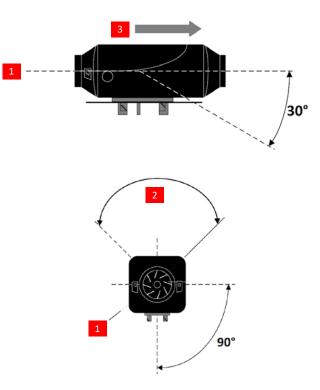
## Figure IV: Truck



- 1. In passenger footwell
- 2. On cabin rear wall
- 3. In the toolbox
- 4. Under the bed

## Installation: Angle

All positions suggested are examples. Other locations are possible so long as they correspond to the proper installation guidelines and requirements. Figure V: Position Angles



- 1. Heater air intake
- 2. Glow pin position
- 3. Direction of air flow

<u>Figure V</u> shows the ideal installation position of the heater; with exhaust pointing downward. Depending on its location it can be tilted by 30° with the air flow and hot air outlet facing the bottom. It can also be tilted on its longitudinal axis by 90° so long as the glow pin position points upward. During usual operation the heater can deviate by 15° each way with vehicle movement without impaired function of the heater.

## Wiring Harness Connector Positions

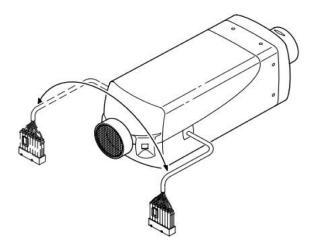
The main connector coming off the heater can be moved to the other side of the heater if necessary. In order to do so, you must first remove the air inlet grill by twisting it so it's clear of its securing lip and then simply pulling it off. Next, remove the top cover by lifting up the two front flaps near the air inlet. Be

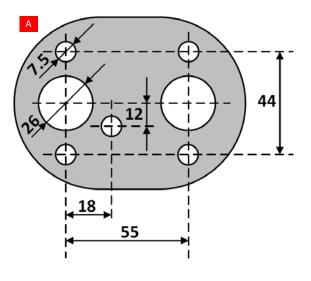


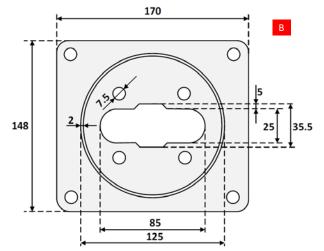
careful, as flaps are fragile and may break off easily. You can then lift out the entire innards of the heater (heat exchanger, fan motor, etc.) removing the cable from the rubber securing bush and rerouting it underneath the fan motor where it can then sit in the cut-out on the opposite side. Ensure the rubber bush is properly inserted and the heat exchanger is back securely in position, then simply replace the lid and grill back in position.

## NOTE

Ensure the bottom cover fits correctly inside the groove of the lid.







A. Mounting Gasket B. Mounting Plate

#### NOTE

The mounting plate shown in figure VI may differ in overall size and the circular flange may not be present, however the heater footprint will remain the same.

## Installation: Mounting

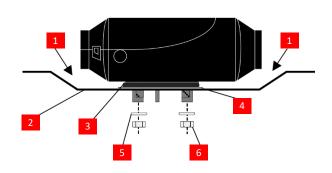
The chosen mounting surface should be flat, and you will need to drill the appropriate size hole for the exhaust, combustion air inlet, fuel inlet and mounting bolts. It is a good idea to mount the heater on the supplied mounting bracket, particularly if the original mounting surface is thinner than 1.5mm.

Figure VI: Mounting Gasket and Plate

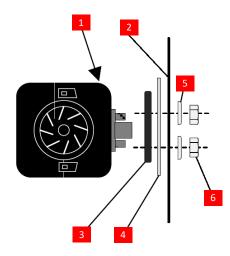


# Installation: Mounting (Continued)

#### Figure VII: Mounting Positions



Above: Securing heater to the floor





Above: Securing heater to the wall

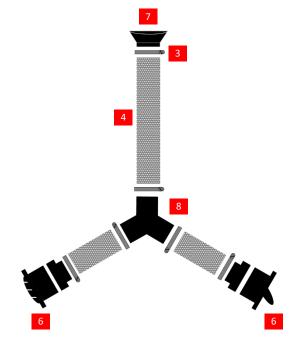
1. Ensure that the fan wheel spins freely and that there is sufficient clearance between the heater and the vehicle floor.

2. Ensure that the mounting surface is flat and smooth.

3. The mounting gasket supplied must be fitted.

4. Mounting plate should be used to even out the roughness of the surface.

- 5. M6 Washer
- 6. M6 Nut



# Installation: Ducting and Pipework



# Installation: Ducting and Pipework (Continued)

Ducting can be installed as shown on the previous page. Extra outlets can be installed to fit your own needs however you should ideally not fit more than the maximum of 3 outlets, to ensure you are receiving sufficient hot air output.

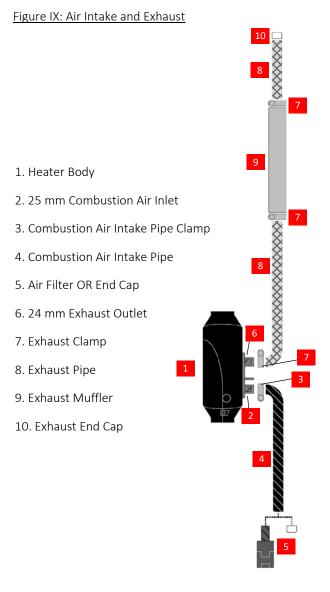
## **Exhaust System**

#### NOTE

Do not work on the exhaust system unless the heater has been switched off for over an hour and wear safety gloves if necessary. All types of combustion produce high temperatures and toxic fumes and must be installed in accordance to these instructions.

The flexible exhaust pipe can be shortened to no less than 20cm and should not exceed a length of 1.2 m, depending on the installation parameters. Route the exhaust pipe from the heater to a suitable outlet, ensuring that it is securely fitted to the heater using the clamp supplied in the kit.

As the exhaust gets very hot during operation, it should be installed in such a way that will not cause damage to the vehicle. Ensure that it has sufficient clearance of heat sensitive parts; paying close attention to fuel lines (plastic and copper) and electrical components. Make sure that the outlet ends in open air and does not point in the direction of travel. The whole system should also point downwards and if necessary, a 5mm hole should be drilled near the bottom to drain off any condensation. You should also route the exhaust so that the fumes are not taken back in by the air intakes of the heater and ensure that the outlet does not get clogged by snow, rock salt/sand, road debris etc.



## **Combustion Air Intake**

Like the exhaust pipe, the combustion air intake can be shortened to up to 20 cm or lengthened to no more than 1.2 m, again depending on installation conditions. Some models can also be fitted with a combustion air filter to prevent particles and debris from entering the system.



# Installation: Fuel Lines

## NOTE

When installing, priming, repairing fuel lines etc. there is always a risk of injuries due to flammable and toxic sources. Take all the necessary safety precautions when fitting any fuel line or fuel line parts.

When working on or near any fuel lines or parts!

## DO NOT

- Smoke.
- Use open flames.
- Inhale fumes.

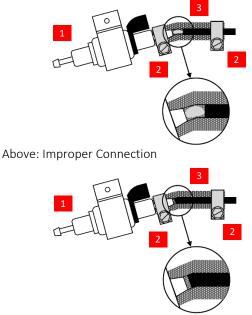
## DO

- Ensure the engine and heater are switched off before attempting any and all work on the fuel line installation or repair.
- Cut any fuel line with a sharp knife to ensure a clean cut free from crushes and burrs.
- Ensure that the line going from the fuel pump to the heater is on a gradual rise.
- Ensure fuel lines are fastened safely to prevent noise rattle and securely fitted to prevent any damage.
- Route fuel lines so that vehicle vibration and movement will not have any lasting effects on the service life.
- Route the fuel line away from any and all heat sources. Ensure adequate clearing from heat sources if it cannot be avoided or use a suitable heat shield.
- Make sure all connectors are fastened securely to prevent dripping of fuel, particularly onto hot surfaces or electrical components.

## Installation: Fuel Line Connectors

When connecting fuel lines into rubber connectors always mount them flush and not on a bend to prevent air bubbles from forming in the fuel line as shown in <u>Figure X</u>.

Figure X: Fuel Connector Installation



Above: Proper Connection

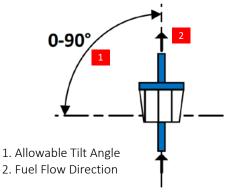
- 1. Fuel Pump
- 2. Fuel Connector Clamp
- 3. Fuel Line Connector

A fuel filter must be fitted for all diesel heaters. Make sure that it is installed the correct way according to fuel flow as shown in figure XI.

## NOTE

Fuel filter, lines, connectors and clamps should be replaced every 2 years.

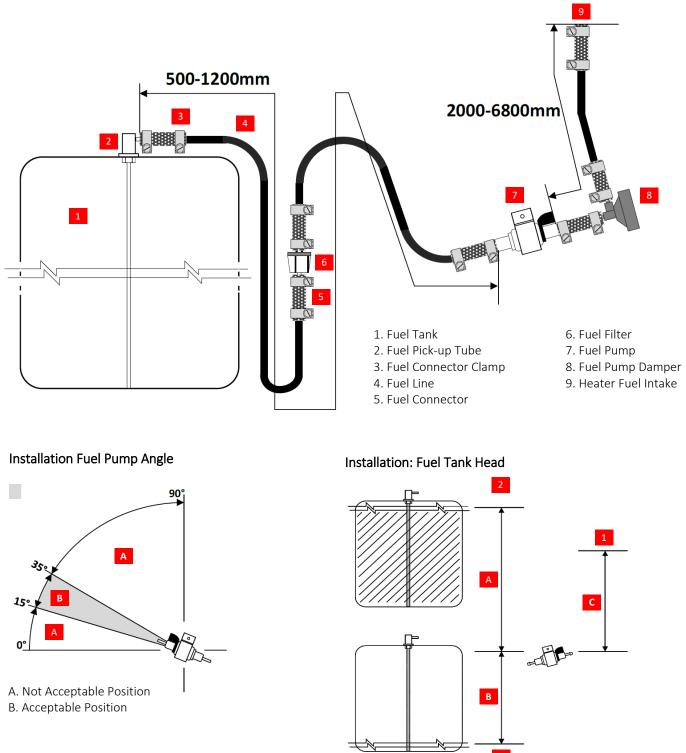
Figure XI: Fuel Filter





# Installation: Fuel Line Length and Order

## Figure XII: Fuel Line Setup



See next page for legend...



# Installation: Fuel Tank (Continued)

1. Connection to heater body

- 2. Maximum fuel level
- 3. Minimum Fuel Level

Suction Height for Fuel Pump:

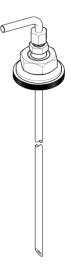
- A. 3000 mm
- B. 1000 mm (diesel), 500 mm (gasoline)
- C. 2000 mm

# Installation: Fuel Pick-up Tube

A fuel pick-up tube will need to be installed in the vehicle's fuel tank or an independent fuel tank depending on what the installation calls for. Sealant is not required to fit the pick-up tubes.

Depending on the pick-up tube provided in the kit, you will need to install the pick-up tube in one of two ways.

## Pick-up Tube: Option 1 (GC0101)



To Install this type of Pick-up Tube:

- Drill a hole in the top of the vehicle's fuel tank Φ22 ± 0.2mm in size. Ensure it is smooth and clean of burrs
- Remove the top nut and washers and bend the standpipe straight
- Cut the standpipe down to size if necessary
- Fit the standpipe by tilting it into position into the newly drilled hole
- Place the rubber and metal washers back on top followed by the nut and tighten it securely on top

## Pick-up Tube: Option 2 (GC0100)



To Install this type of Pick-up Tube:

- If possible, remove the sender unit from the vehicle's fuel tank, this will make it easier to attach the nut securely back onto the pick-up tube.
- Drill a Φ6 ± 0.2mm hole into the sender unit
- Remove the nut from the pick-up tube and feed it through the hole ensuring the rubber 'o' ring remains on the pick-up tube 'head' side
- Replace the nut on the standpipe to secure it safely to the sender unit
- Replace the sender unit into the fuel tank.

The bottom of the fuel standpipe should be 30-40 mm from the bottom of the fuel tank to allow enough suction of fuel and at the same time not allow impurities and sediment to be drawn up the standpipe.

# **Electrical Components**

Make sure that all electrical components are arranged in the vehicle so that they function correctly under normal heater operations. Firstly, ensure that no wires are damaged in any way and avoid feeding them through areas that may cause damage to the loom or cause kinking, jamming or exposure to heat. If necessary, fit rubber grommets and plugs around the loom in areas that are not waterproof or may get damaged by road debris. Lastly make sure all connections are free of corrosion and all firmly connected.

# Analog Controller and Digital Timer

To install the analog controller, simply remove the rotary knob (it is quite stiff) and secure in a suitable location with the screw provided, then replace the knob back in the correct location.



Alternatively, to fit the digital timer, simply fit the appropriate screw inside the hole located at the center of the timer. Both plug into the corresponding black and clear plugs on the loom.

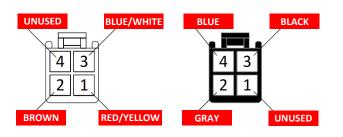
## NOTE

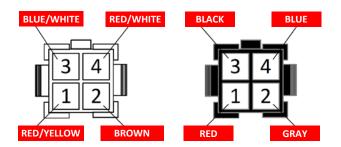
Only one controller can be used at a time.

# **Controller Connections**

The controllers are best installed in a manner that they can be seen and operated easily to identify working conditions and also for easy access. The black and clear plugs connect to the corresponding plugs on the loom (below). The remaining three-pin socket on the timer or rheostat control plugs into the remote control receiver if one is installed. An adaptor cable may be necessary.

## **Digital Timer Connections**





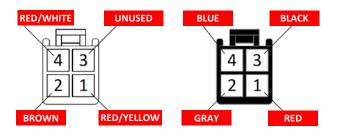
#### NOTE

Any surplus wires should be kept in good condition and wrapped in electric tape to avoid short circuiting.

## Ambient Temperature Sensor

The external temperature sensor plugs into the corresponding blue and brown wired socket on the diagram and should ideally by mounted at shoulder height when sat down to ensure correct reading of the air temperature. It should not be mounted in such a way as to obstruct air flow; like up high, in the corner of the vehicle cabin or above heat sources.

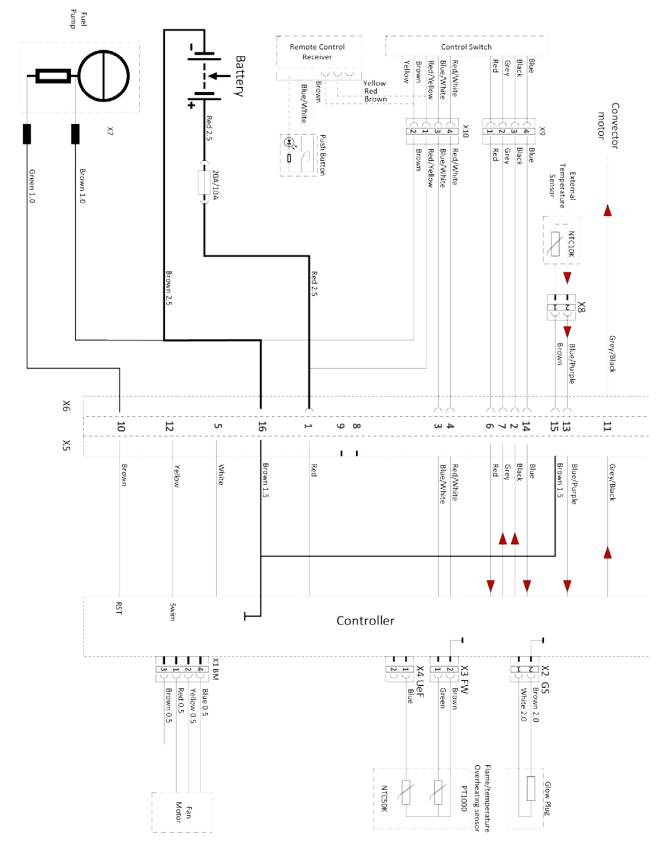
#### Analog Controller Connections



#### Wire Harness Connections



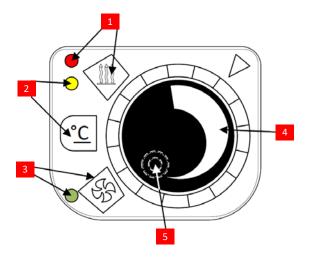
# **Electrical Diagram**



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# **Operation: Analog Controller**

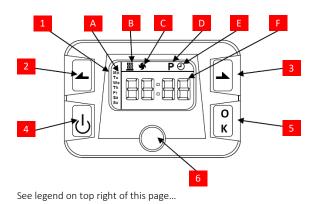


- 1. Variable Output Button and Indicator Light
- 2. Temperature Button and Indicator Light
- 3. Fan Only (Cold Air) Button and Indicator Light
- 4. Control Knob

5. Fixing Screw Hole (Located underneath control knob)

The analog dial controller works by twisting the control knob to the desired heat setting, and using the buttons listed to determine the heater's function. Variable output is simply high to low heat. The temperature button switches the heater to thermostatic mode (the heater will then switch to a cool-down cycle automatically once it has reached the selected temperature). The fan button only switches the fan on for cool air.

## **Operation: Digital Timer**



- 1. LCD Screen
- 2. Left Arrow Button
- 3. Right Arrow Button
- 4. Power/Back Button
- 5. OK Button
- A. Days of the Week
- B. Heating Symbol
- C. Fan Symbol

F. Clock Face

- D. 'P' (Program) Symbol E. Clock Symbol
- 6. Fixing Screw Hole

## Functions

- Digital timer can be programmed for 3 different start times daily on any combination of the 7 days of the week
- 7 step variable output mode .
- Thermostatic mode from 05°C to 35°C
- Adjustable cold air fan mode



## Changing Language

The language should be set to English. However, if it isn't or the control has been reset to default settings it will revert to Chinese. Please follow these steps to convert the language to English.

1. Turn on the control with the power button. Wait for the symbols to stop flashing, then press the power button again.

2. Navigate to the clock face symbol at the top of the control by using the arrow keys. When it is flashing press both arrow keys simultaneously.

3. P1 now appears.

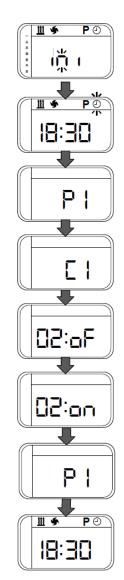
4. Press OK and C1 will appear

5. Keep pressing OK slowly until '02:oF' appears.

6. Press and of the arrow keys until the screen reads '02:on'.

7. Keep pressing OK until back to the P1 menu screen.

8. Press power button to return. The language will now be set to English.



## Changing Date and Time



Manual On / Off



L

18:30

PÐ

manually, navigate to the heating icon and press OK

1. To turn the power on

2. The heater will start automatically

3. Use the arrow keys to adjust the output of the heater from high to low (07 to 01 respectively)

4. To switch the heater off, press the heater button to return to the home screen.

1. To change the date and time, navigate to the clock symbol and press OK.

2. Select the current day of the week using arrow keys and press OK to confirm.

3. Select the hour using the arrow keys and press OK to confirm

4. Select minutes and press OK to confirm.

5. Once completed, the control will return to the home screen, displaying correct time.

## NOTE

Disconnecting timer from the harness resets the date and time.



## Switching to Thermostatic Mode

To switch the heater to thermostatic mode, turn the heater on manually, as discussed in previous section.

1. Once the heater is on, press and hold the OK button for three seconds and then release it.

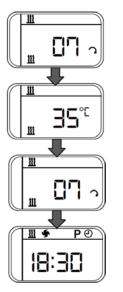
2. The display will change to a temperature setting, which can be adjusted from 05°C to 35°C using the arrow keys.

3. To adjust back to the variable output mode, press and hold the OK button again for 3 seconds and then release it.

4. To switch the heater off, press the power button to return to the home screen.

## Fan Mode

The fan mode works in the same way as the manual on/off mode. Simply navigate across to the fan symbol and confirm with OK. The fan will then automatically switch on and its speed can be adjusted from high to low (07 to 01 respectively) using the arrow keys. To switch it off, press the power button.



#### Programming Heater Start Times

The digital timer can be programmed for three individual start times per day on any combination of seven days.



1. Navigate to 'P' symbol and press OK

2. Using the arrow keys, select the number '1' (flashing) and the top of the screen and press OK – number '1' is the first preset heater start time.

3. Using the arrow keys, select 'ON', as this will allow the heater to switch on after the presetting is complete.

4. Select the length of time you want the heater to run by using the arrow keys. L800 represents 800 minutes. Run time can be set to 50 to 990. Press OK to confirm.

5. Select the hour you wish the heater to start using the arrow keys and then pressing OK to confirm.

6. Select minutes in same manner and press OK to confirm.

7. Select the days of the week you want your start time '1' to initiate. Use arrow keys to scroll down the week days and OK key to select 'ON'.

8. Preset start time '1' is now set, as indicated by underlining number '1' on the display.

9. Set start times '2' and '3' following steps 2 – 7 above.

#### NOTE

18:3

18:30

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To turn any of the preset times off without altering set times, repeat step '3' above and select 'OFF' using arrow keys. Then repeatedly press OK until you return to home screen.

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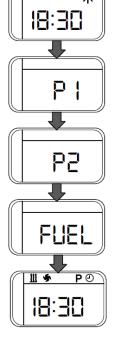


#### Fuel Line Priming Feature

## ATTENTION:

- Not to be used during normal heater operation.
- Disconnect the fuel line from the heater to prevent flooding of the heater with fuel and place it in a suitable receptacle.

1. To enter the fuel priming mode, navigate to the clock face symbol using the arrow keys and press both arrow keys simultaneously.



2. P1 will appear on the screen.

3. Select P2 using any arrow key and press OK to confirm.

4. The fuel pump will begin to rapidly pump the fuel.

5. It will automatically shut down after three minutes. You an alternatively press any key to stop the pumping at any time and return to home screen.

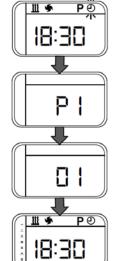
#### **Resetting Timer to Factory Settings**

1. Navigate to the clock face symbol of the menu and simultaneously press both arrow keys.

2. P1 will appear on the screen.

3. Using left arrow key select '01' and press OK to confirm.

4. The Digital Timer will now be reset to its default factory settings.



## Fault Codes

#### Analog Controller

When the ECU had discovered a fault, the analog controller will flash a fault code. The controller should therefore be ideally placed where it can be clearly seen and accessed.

The faults will be displayed as short flashes followed by long flashes. To determine the code, you must count the number of long flashes.

Flash Count	Cause
1	Failure of second start
3	Termination of third time of combustion
3	Voltage power out of specified range
4	Glow pin temperature increases slowly
5	N/A - Air Heater will not flash 5 times
6	Temp. Sensor: broken circuit or short circuit
7	Fuel Pump: broken circuit or short circuit
8	Fan Motor: broken circuit or short circuit
9	Glow Pin: broken circuit or short circuit
10	Overheat
11	Overheat Sensor: broken circuit or short circuit
12	Controller: broken circuit or short circuit

## Digital Timer

The digital timer will display the fault code on its LCD monitor.

Code	Cause
1E-02	Overheat - Check for obstruction or damaged
	ducting.
1E-10	Ignition failure - Check fuel supply, blocked
	supply or fuel pump
1E-30	Voltage too high
1E-31	Voltage too low - check battery or voltage drop
	in supply cable
1E-52	Overheat sensor failure
1E-70	Fuel Pump open circuit or ECU failure
1E-80	Fan Motor failure
1E-90	Glow Pin Failure
1E-d3	Maintenance reminder



# Parts List

GC0095	
	L-Shaped Mounting Plate
GC0168	Self-Tapping Screw
GC0361	Self-Drilling and Self-Tapping Screw
GC0555	Thru Hull Fitting, 22 mm
GC0556	Thru Hull Fitting, 24 mm
GC0360	Self-Drilling and Self-Tapping Screw
GC0422	Nylon Zip Ties, 200 mm Length
GC0357	Self-Tapping Screw
GC0363	Nut
GC0285	Blower Motor Support Bracket
GC0291	Sensor Clip
GC0192	Protection Pad for Analog Controller
GC0252	Base Gasket
GC0088	Air Duct Connector, 60 mm to 90mm Inlet Grill
GC0294 GC0085	Air Outlet, 90 mm
GC0087 GC0090	T-Joint, 90 mm Straight Connector, 90 mm
GC0090 GC0092	Ducting Hose Clip, 90-100 mm
GC0092 GC0094	L-shaped Elbow, 90 mm
GC0094 GC0630	Air Ducting, 90 mm
GC0630 GC0174	Combustion Air Hose Clip, 24 mm
GC0174 GC0193	Combustion Air Hose Cip, 24 min
GC0133	Burner Gasket
GC0283	Casing for Blower Motor
GC0284	Wheel for Blower Motor Assembly
GC0286	Heat Exchanger
GC0287	Burner
GC0296	Wheel for Blower Motor Assembly
GC0510	Motor Gasket
GC0223	Glow Pin, 24V
GC0231	Glow Pin Screen
GC0292	Top Cover
GC0293	Heater Lower Casing
GC0295	Outer Hood
GC0334	Fuse
GC0335	
	Fuse
GC0611	Analog Control
GC0611 GC0653	Analog Control Digital Control Switch
GC0611 GC0653 GC0654	Analog Control Digital Control Switch Digital Control Switch
GC0611 GC0653 GC0654 GC0695	Analog Control Digital Control Switch
GC0611 GC0653 GC0654 GC0695 GC0097-	Analog Control Digital Control Switch Digital Control Switch
GC0611 GC0653 GC0654 GC0695 GC0097- 03	Analog Control Digital Control Switch Digital Control Switch Analog Controller with GSM Receiver External Temperature Sensor
GC0611 GC0653 GC0654 GC0695 GC0097- 03 GC0277	Analog Control Digital Control Switch Digital Control Switch Analog Controller with GSM Receiver External Temperature Sensor Controller, 12V
GC0611 GC0653 GC0654 GC0695 GC0097- 03 GC0277 GC0278	Analog Control Digital Control Switch Digital Control Switch Analog Controller with GSM Receiver External Temperature Sensor Controller, 12V Controller, 24V
GC0611 GC0653 GC0654 GC0695 GC0097- 03 GC0277 GC0278 GC0281	Analog Control Digital Control Switch Digital Control Switch Analog Controller with GSM Receiver External Temperature Sensor Controller, 12V Controller, 24V Blower Motor, 12V
GC0611 GC0653 GC0654 GC0695 GC0097- 03 GC0277 GC0278 GC0281 GC0282	Analog Control Digital Control Switch Digital Control Switch Analog Controller with GSM Receiver External Temperature Sensor Controller, 12V Controller, 24V Blower Motor, 12V Blower Motor, 24V
GC0611 GC0653 GC0654 GC0695 GC0097- 03 GC0277 GC0278 GC0281 GC0282 GC0183	Analog Control Digital Control Switch Digital Control Switch Analog Controller with GSM Receiver External Temperature Sensor Controller, 12V Controller, 24V Blower Motor, 12V Blower Motor, 24V Wire Harness
GC0611 GC0653 GC0654 GC0695 GC0097- 03 GC0277 GC0278 GC0281 GC0282 GC0183 GC0222	Analog Control Digital Control Switch Digital Control Switch Analog Controller with GSM Receiver External Temperature Sensor Controller, 12V Controller, 24V Blower Motor, 12V Blower Motor, 24V Wire Harness Glow Pin, 12V
GC0611 GC0653 GC0654 GC0695 GC0097- 03 GC0277 GC0278 GC0281 GC0282 GC0183 GC0222 GC0233	Analog Control Digital Control Switch Digital Control Switch Analog Controller with GSM Receiver External Temperature Sensor Controller, 12V Controller, 24V Blower Motor, 12V Blower Motor, 24V Wire Harness Glow Pin, 12V Overheat Sensor
GC0611 GC0653 GC0654 GC0695 GC0097- 03 GC0277 GC0278 GC0281 GC0282 GC0183 GC0222 GC0233 GC0173	Analog Control Digital Control Switch Digital Control Switch Analog Controller with GSM Receiver External Temperature Sensor Controller, 12V Controller, 24V Blower Motor, 12V Blower Motor, 24V Wire Harness Glow Pin, 12V Overheat Sensor Exhaust Pipe P-clip
GC0611 GC0653 GC0654 GC0695 GC0097- 03 GC0277 GC0278 GC0281 GC0282 GC0183 GC0222 GC0233 GC0173 GC0113	Analog ControlDigital Control SwitchDigital Control SwitchAnalog Controller with GSM ReceiverExternal Temperature SensorController, 12VController, 24VBlower Motor, 12VBlower Motor, 24VWire HarnessGlow Pin, 12VOverheat SensorExhaust PipeExhaust Pipe
GC0611 GC0653 GC0654 GC0695 GC0097- 03 GC0277 GC0278 GC0281 GC0282 GC0183 GC0222 GC0233 GC0173 GC0113 GC0199	Analog ControlDigital Control SwitchDigital Control SwitchAnalog Controller with GSM ReceiverExternal Temperature SensorController, 12VController, 24VBlower Motor, 12VBlower Motor, 24VWire HarnessGlow Pin, 12VOverheat SensorExhaust PipeExhaust PipeExhaust Pipe P-clipExhaust Pipe P-clip
GC0611 GC0653 GC0654 GC0695 GC0097- 03 GC0277 GC0278 GC0281 GC0282 GC0183 GC0222 GC0183 GC0173 GC0113 GC0199 GC0207	Analog ControlDigital Control SwitchDigital Control SwitchAnalog Controller with GSM ReceiverExternal Temperature SensorController, 12VController, 24VBlower Motor, 12VBlower Motor, 24VWire HarnessGlow Pin, 12VOverheat SensorExhaust PipeExhaust PipeExhaust Pipe P-clipFlange Seal Exhaust
GC0611 GC0653 GC0654 GC0695 GC0097- 03 GC0277 GC0278 GC0281 GC0282 GC0183 GC0222 GC0233 GC0173 GC0113 GC0199	Analog ControlDigital Control SwitchDigital Control SwitchAnalog Controller with GSM ReceiverExternal Temperature SensorController, 12VController, 24VBlower Motor, 12VBlower Motor, 24VWire HarnessGlow Pin, 12VOverheat SensorExhaust PipeExhaust PipeExhaust Pipe P-clipExhaust Pipe P-clip
GC0611   GC0653   GC0654   GC0695   GC0097-   03   GC0277   GC0278   GC0281   GC0282   GC0183   GC0273   GC0173   GC0113   GC0199   GC0207	Analog ControlDigital Control SwitchDigital Control SwitchAnalog Controller with GSM ReceiverExternal Temperature SensorController, 12VController, 24VBlower Motor, 12VBlower Motor, 24VWire HarnessGlow Pin, 12VOverheat SensorExhaust Pipe P-clipExhaust PipeExhaust PipeExhaust Pipe P-clipFlange Seal ExhaustFuel Tank, 5L, MetalFuel Tank, 10L, Plastic
GC0611   GC0653   GC0654   GC0097-   03   GC0277   GC0278   GC0281   GC0282   GC0183   GC0273   GC0173   GC0173   GC0175   GC0276	Analog ControlDigital Control SwitchDigital Control SwitchAnalog Controller with GSM ReceiverExternal Temperature SensorController, 12VController, 24VBlower Motor, 12VBlower Motor, 24VWire HarnessGlow Pin, 12VOverheat SensorExhaust PipeExhaust PipeExhaust PipeFlange Seal ExhaustFuel Tank, 5L, Metal

GC0163	Fuel Line Connection Tee, 8 x 8 x 6 mm
GC0187	Inline Fuel Filter
GC0427	Fuel Line Connector, 3.5 mm, 50 mm Length (Gasoline)
GC0500	Fuel Pump Damper
GC0101	Fuel Pick-up Tube
GC0158	Fuel Pipe Clamp, 11 mm
GC0160	Fuel Pipe Clamp, 14 mm
GC0132	Fuel pump, 12V
GC0182	Fuel pump, 24V
GC0204	Fuel Pipe Clamp, 10 mm
GC0197	Fuel Pipe Connection Tee
GC0609	Fuel Pipe, 1.5 mm, 1.2 M Length
GC0610	Fuel Pipe, 1.5 mm, 4 M Length

For pictures and further descriptions of each part, please visit www.generalcomponents.ca